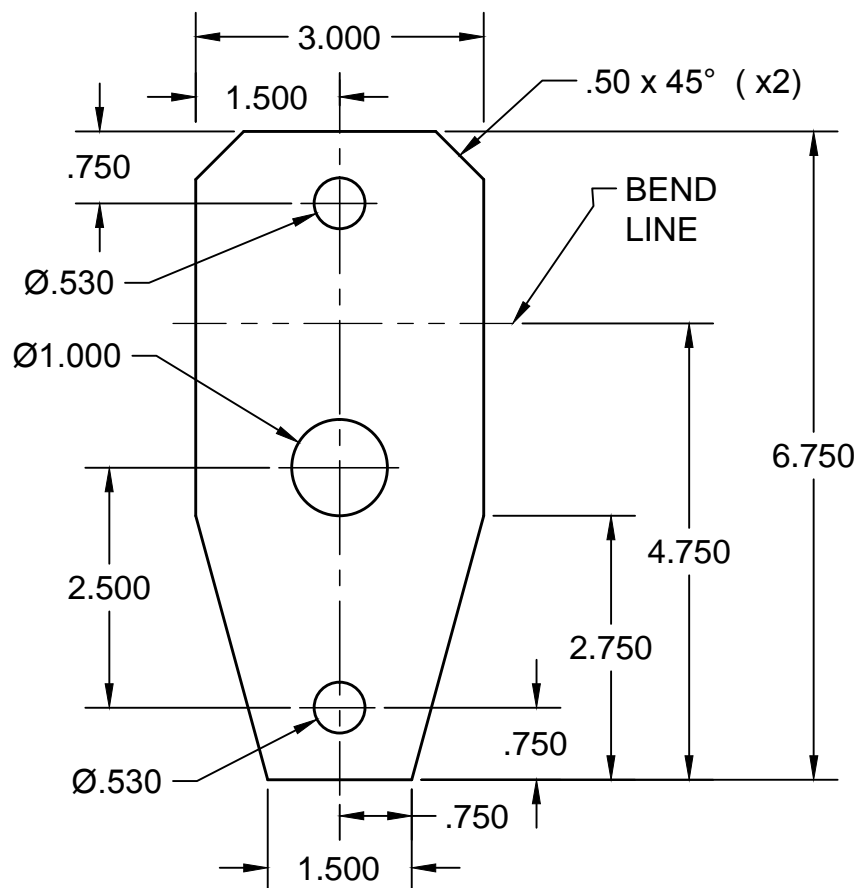


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
1	CHANGE BEND LINE DIMENSION	10-21-05	APPROVED



			DRAWN BY: PERRITT		<div><div>RB</div>RED BARN MACHINE</div>	
			APPROVED <i>D Weil</i>			
			HEAT TREAT		TITLE	
			FINISH SPEC			
			--			
			USED ON MODEL		-4 END PLATES	
			CH 540			
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DWG NO. 145G0219	
			TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32			
			.XX ± .01 ANGLES ± 5°		REV 1	
			.X ± .1			
			UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SCALE NTS DATE 10-05-05 SHEET 1 of 1	
PART #	QTY	DESCRIPTION				
-4	2	4340 1/2 x 3 x 6-7/8 FLAT BAR				

NOT APPROVED FOR PRODUCTION

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

<table><tr><th>PART #</th><th>QTY</th><th>DESCRIPTION</th></tr><tr><td>-1</td><td>1</td><td>41L40 Ø5/8 x 3/4</td></tr><tr><td> </td><td> </td><td> </td></tr></table>			PART #	QTY	DESCRIPTION	-1	1	41L40 Ø5/8 x 3/4				DRAWN BY: PERRITT		RB RED BARN MACHINE	
PART #	QTY	DESCRIPTION													
-1	1	41L40 Ø5/8 x 3/4													
APPROVED															
HEAT TREAT		TITLE													
FINISH SPEC															
BLACK OXIDE															
USED ON MODEL			UNLESS OTHERWISE SPECIFIED		DWG NO.										
?			DIMENSIONS ARE IN INCHES												
			TOLERANCES ON:		PART #										
			DECIMALS												
			.XXX ± .005 FRACTIONS ± 1/32												
			.XX ± .01 ANGLES ± 5°		SCALE										
			.X ± .1												
			UNLESS OTHERWISE SPECIFIED		DATE										
			1. BREAK ALL SHARP EDGES												
			.015 x 45° PR .015 R		SHEET										
			2. DIMENSIONAL LIMITS APPLY AFTER PLATING												
					1 of 1										

NOT APPROVED FOR PRODUCTION

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

PART #	QTY	DESCRIPTION
-1	1	4140 3/16 x 1 1/2 x 4

USED ON MODEL ? 	DRAWN BY: PERRITT	<div>RB</div> RED BARN MACHINE	
	CHECKED		
	HEAT TREAT		
	FINISH SPEC		
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± .5°	TITLE	
	UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	DWG NO. PART #	REV.
		SCALE NTS	DATE 9-15-03 SHEET 1 of 1